

Specifications of Frozen Fruits		
Product	IQF Red Papaya Dices (20X20 mm)	
Product Code	IRPDD5NB	
Ingredient	Red Papaya	
Origin	India	
Description	Frozen Red Papaya Dices are made from matured and Ripe Red Papaya conforming with the standard procedure & under strict hygienic condition.	
	Parameter Group	Range Value
1	Physico-Chemical	
1.1	Refractometric Brix @ 20 ° Cel. (°Brix)	Min.6.0
1.2	Acidity As Anhyd Citric Acid (%)	0.10-0.40
1.3	pH	4.80-5.60
1.4	Black Specks (count/Kg)	10
1.5	Peel alongwith Dice (Count/Kg)	5
1.6	Foreign Matter (/100 gm)	Absent
2	Microbiological	
2.1	Total Plate Count [CFU] (/ gm)	NMT 100000
2.2	Yeast & Mould Count [CFU] (/gm)	NMT 10000
2.3	Coliform [CFU] (/gm)	NMT 100
2.4	E.coli [CFU] (/gm)	Absent
2.5	Salmonella (/25 gm)	Absent
3	Organoleptic	
3.1	Colour	Orange Red to Red
3.2	Flavour & Aroma	Ripe Red Papaya Flavour when thawed at room temperature.
3.3	Taste	Sweet note
4	Physical Characteristics	
4.1	Appearance	Uniform Dices of 20 x 20 mm size.
4.2	< 10 mm	0%
4.3	11 - 17 mm	NMT 10 % by weight
4.4	18 -22 mm	NLT 80 % by weight
4.5	22 - 25 mm	NMT 10 % by weight
4.6	> 25 mm	0%
4.7	Lumps	NMT 5 % by weight
5	Additives & Preservatives	
5.1	Authentic Product, free from added sugar, preservatives & pigments	
5.2	Product is free from known Allergen, genetically modified organism	
6	Additional Test	
6.1	Pesticide Residue & Heavy Metal – For each lot	
6.2	Additional, Specific tests can be carried out on request.	
6.3	Product is Kosher, Halal certified and suitable for Vegans , vegeterians.	
7	Packing	
7.1	Product is packed in 10 kg Poly bag per Corrugated box.	
8	Shelf-Life & Storage	
8.1	24 Months when stored below -18 °C	
9	Labeling	
9.1	Every Box labeled with product name, Traceability Data (Batch No. & Box Sr.No.), Supplier Code, Date of manufacturing, Best before, Nett Wt., Gross Wt., Country of Origin.	
10	Shipping / Container Loading	
10.1	Total cartons -810 (9 Pallets x 90 boxes) Per 20 Ft Refrigerated Container.	
10.2	Total cartons - 2000 (20 Pallets x 100 boxes) Per 40 Ft Refrigerated Container.	
NMT = NOT MORE THAN , NLT = NOT LESS THAN		Revision Date :01/01/2015
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